

**Triple function air valve with anti-surge anti-water hammer device
PN 16-25-40 - Mod. LR**

The surge dampening, anti-slam automatic air valve Mod. LR has been designed to allow the release of air pockets accumulated in working conditions, the entrance of large volumes of air in case of pipe draining or bursts and to prevent pipeline damages coming from pressure transients, associated with high air outflow velocities.



Technical features and benefits

- Uncontrolled pipeline filling operations and transient events will inevitably generate the rapid closure of the air valves installed along the system, with consequent damages. The air valve LR will automatically adjust the outflow capacity, thus reducing the velocity of the incoming water column minimizing the risk of water hammer.
- The spray effect during closing and the risk of drowning, compared to standard combination air valves, are reduced.
- Single chamber body in ductile cast iron, PN 40 bar rated, provided with internal ribs accurate guiding of the mobile block.
- Mobile block composed of the main float and upper disk, joined together by the air release system in AISI 316 (patent pending), and an additional anti-surge obturator.
- Nozzle and gasket holder, part of air release system, entirely made in AISI 316.
- Cover in ductile and scree in stainless steel as a standard execution, to prevent the entrance of insects, with optional outlet for submerged applications and air conveyance.

Applications

- Main transmission lines.
- Water distribution networks.
- Irrigation systems.
- In general this model is used, in combination with anti-water hammer technology, on changes in slope and high points of the profile to provide the best air management and control with effective surge protection.

Operating principle



Discharge of large volumes of air

During the pipe filling it is necessary to discharge air as water flows in. The LR, thanks to the aerodynamic body and deflector, will make sure to avoid premature closures of the mobile block during this phase.



Controlled outflow

If the differential pressure of air, during pipe filling, increases above a certain value without control there is the risk of water hammer and damages to the system. Should that happen the anti-surge upper float will rise automatically, reducing the outflow and consequently the velocity of the approaching water column.



Air release during working conditions

During operation the air produced by the pipeline is accumulated in the upper part of the air valve. Little by little it is compressed and the pressure arrives to water pressure, therefore its volume increases pushing the water level downwards allowing the air release through the nozzle.



Entrance of large volumes of air

During pipeline draining, or pipe bursts, it is necessary to bring in as much air as the quantity of outflowing water to avoid negative pressure and serious damages to the pipeline, and to the entire system.

Optional



- **Vacuum breaker version Mod. LR 2F**, to allow the entrance of large volumes of air and the controlled outflow only. This model is normally recommended in changes in slope ascending, long ascending segments, dry fire systems, and wherever the water hammer effect has to be reduced without the necessity of air release.



- **Version for submerged applications, KIT C series**, available both for LR and LR 2F Models, with threaded elbow for air conveyance. The design sprang from the necessity of having an air valve performing also in case of flood, without the risk of contaminated water entering the pipeline. Another benefit of kit C is the possibility of conveying spurts coming from the closure away from the air valve.



- **Version for air discharge only KIT E series**, available both for LR and LR 2F models. The most important application of kit E is to allow the air valve installation in those locations of the system where HGL may drop below the pipe profile, and to any other node where for project requirements air entrance must be avoided, such as in pump suction lines or siphons pipelines.

WATER AIR VALVES DN 50 to 400



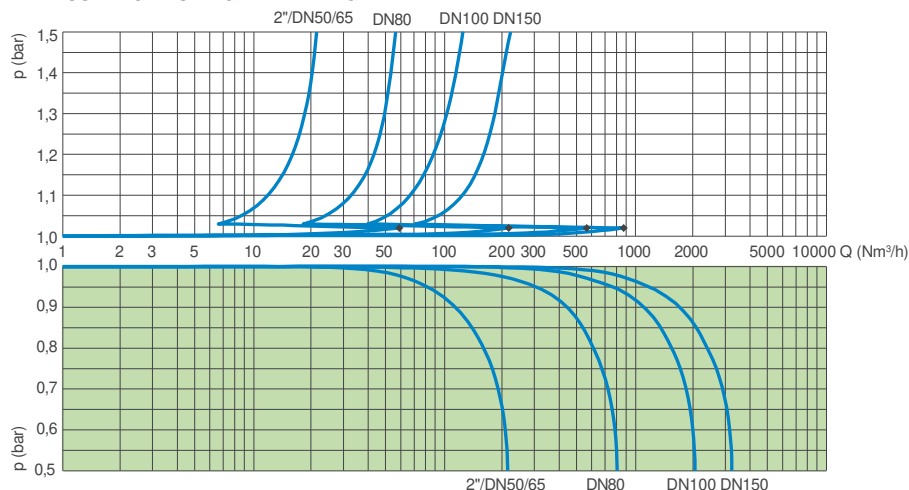
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Technical data

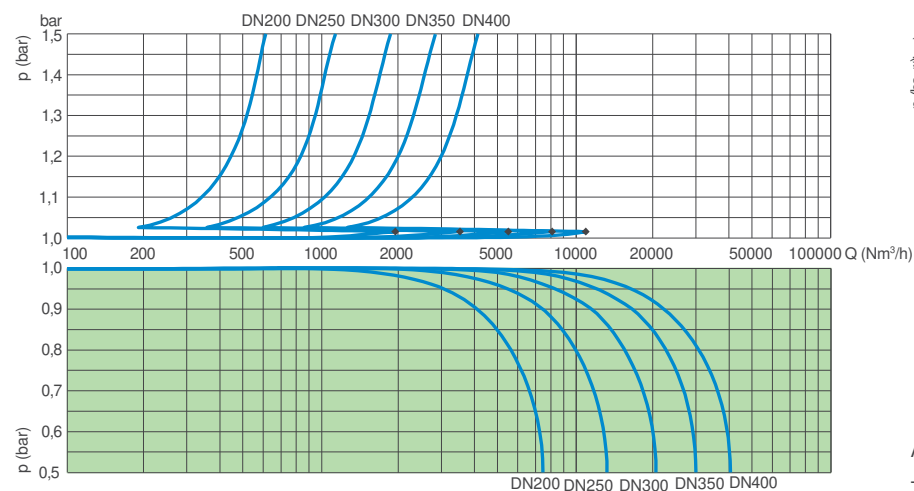
Air flow performance charts

AIR DISCHARGE DURING PIPE FILLING



AIR ENTRANCE DURING PIPE DRAINING

AIR DISCHARGE DURING PIPE FILLING



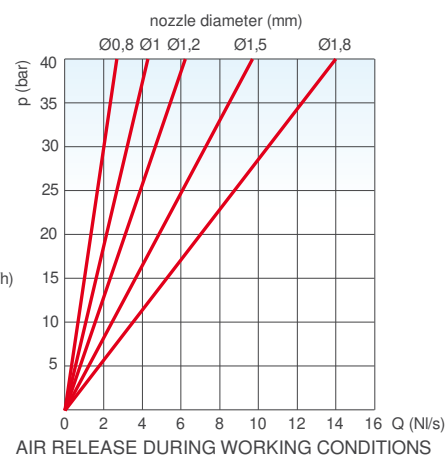
AIR ENTRANCE DURING PIPE DRAINING

Working conditions

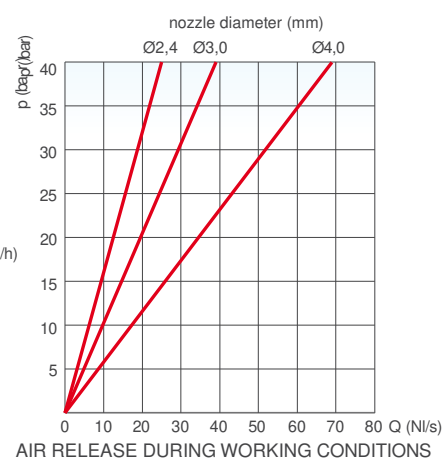
Treated water max. 60°C.
Max. pressure 40 bar.
Min. pressure 0,2 bar. Lower on request.

Standard

Designed in compliance with EN-1074/4 and AWWA C-512. Flanges according to EN 1092/2 or ANSI 150. Epoxy painting applied through fluidized bed technology blue RAL 5005. Changes on the flanges and painting on request.



AIR RELEASE DURING WORKING CONDITIONS



AIR RELEASE DURING WORKING CONDITIONS

The air flow charts were created in Kg/s from laboratory tests and numerical analysis, without the screen, then converted in Nm³/h using a safety factor.

Nozzle choice

Nozzle diameter in mm according to the size of the air valve and the PN.

	PN 10	PN 16	PN 25	PN 40
2"-DN 65	1,5	1,2	1	0,8
DN 80	1,8	1,5	1,2	1
DN 100	1,8	1,5	1,2	1
DN 150	3	2,4	1,8	1,2
DN 200	4	3	2,4	1,8
DN 250	4	4	4	3
DN 300	4	4	4	4
DN 350	4	4	4	4
DN 400	4	4	4	4

WATER AIR VALVES DN 50 to 400



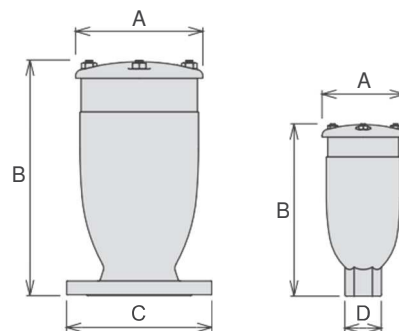
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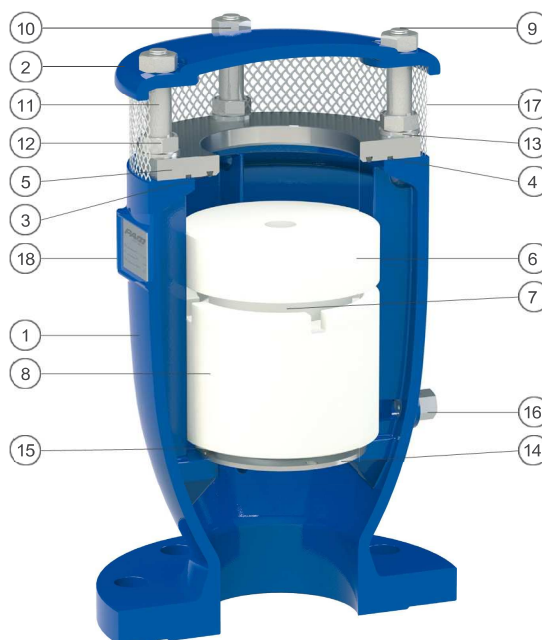
Weights and dimensions

CONNECTION inch/mm	A mm	B mm	C mm		D mm	Weight Kg
Threaded 2"	117	240	-	-	CH 70	4,8
Flanged 50	117	250	165	-	-	6,8
Flanged 65	117	250	185	-	-	7,6
Flanged 80	141	305	210	205	-	10,8
Flanged 100	172	303	235	220	-	13,8
Flanged 150	206	337	305	285	-	23,0
Flanged 200	285	555	375	340	-	55,0
Flanged 250	365	635	450	405	-	101,0
Flanged 300	420	785	515	455	-	127,0
Flanged 350	515	940	580	520	-	250,5
Flanged 400	600	1075	620	580	-	304,0

All values are approximate



Technical details



N.	Component	Standard material	Optional
1	Body	ductile cast iron GJS 450-10	
2	Cap	ductile cast iron GJS 450-10	
3	O-ring	NBR	EPDM/Viton/silicone
4	O-ring	NBR	EPDM/Viton/silicone
5	Seat	stainless steel AISI 304	stainless steel AISI 316
6	RFP flat with O-ring	polypropylene and NBR	EPDM/Viton/silicone
7	Upper flat with nozzle subset	polypropylene and stainless steel AISI 316	
8	Float	polypropylene	
9	Studs	stainless steel AISI 304	stainless steel AISI 316
10	Nuts	stainless steel AISI 304	stainless steel AISI 316
11	Spacers	stainless steel AISI 304	stainless steel AISI 316
12	Nuts	stainless steel AISI 304	stainless steel AISI 316
13	Washers	stainless steel AISI 304	stainless steel AISI 316
14	Deflector (not in 1")	stainless steel AISI 304	stainless steel AISI 316
15	Screws	stainless steel AISI 304	stainless steel AISI 316
16	Drain valve	stainless steel AISI 303	stainless steel AISI 316
17	Screen	stainless steel AISI 304	
18	Tag	stainless steel AISI 304	

The list of materials and components is subject to changes without notice.